Docket No. 303.572US1 WD # 335924

## **Clean Version of Pending Claims**

## SELECTIVE DEPOSITION OF SOLDER BALL CONTACTS Applicant: Paul A. Farrar

Serial No.: 09/253,611

Claims <u>1, 3-12, 64-65, 68, and 71</u> as of May 13, 2002 (Date of Response to Office Action filed).

1.(Amended) A method of forming a solder ball contact, comprising:

forming a metal contact pad on a substrate;

forming an insulating layer on the metal contact pad;

removing a portion of the insulating layer to expose a portion of the metal contact pad, thereby forming an exposed portion of the metal contact pad, the exposed portion having a predetermined diameter;

depositing solder on the exposed portion of the metal contact pad, wherein depositing solder on the exposed portion of the metal contact pad uses a deposition process selected from a group consisting of selective chemical vapor deposition and selective electrolytic deposition, thereby forming a solder contact by selectively depositing solder only on the exposed portion of the metal contact without depositing solder on the insulating layer and without removing a remaining portion of the insulating layer; and

annealing the solder contact to form a solder ball contact having a diameter in a range of about 2.5 microns to no greater than 100 microns.



3.(Amended) The method of claim 1, wherein depositing solder further comprises depositing at least one material selected from a group consisting of lead, tin and bismuth.



- 4. The method of claim 1, wherein forming a metal contact pad further comprises: forming a layer of zirconium on the substrate; forming a layer of nickel on the layer of zirconium; forming a layer of copper on the layer of nickel; forming a layer of gold on the layer of copper; and forming a layer of lead on the layer of gold.
- 5. The method of claim 1, wherein forming a metal contact pad further comprises:
  forming a layer of zirconium on the substrate, wherein the layer of zirconium is
  approximately 500 Angstroms thick;
  forming a layer of nickel on the layer of zirconium, wherein the layer of nickel is
  - forming a layer of nickel on the layer of zirconium, wherein the layer of nickel is approximately 750 Angstroms thick;
  - forming a layer of copper on the layer of nickel, wherein the layer of copper is approximately 5000 Angstroms thick;
  - forming a layer of gold on the layer of copper, wherein the layer of gold is approximately 750 Angstroms thick; and
  - forming a layer of lead on the layer of gold, wherein the layer of lead is approximately 500 Angstroms thick.
- 6. The method of claim 1, wherein annealing the solder contact to form a solder ball contact comprises a solder ball contact approximating a spherical shape.
- 7. The method of claim 1, wherein annealing the solder contact to form a solder ball contact comprises a solder ball contact having a spherical portion and a flat contact portion.

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8. The method of claim 1, wherein removing a portion of the insulating layer further comprises forming an exposed portion of the metal contact pad having a diameter of approximately 2 microns.

9.(Amended) A method of forming a solder ball contact, comprising:

forming a metal contact pad on a substrate;

forming an insulating layer on the metal contact pad;

removing a portion of the insulating layer to expose a portion of the metal contact pad, thereby forming an exposed portion of the metal contact pad;

depositing solder on the exposed portion of the metal contact pad, thereby forming a solder contact by selectively depositing solder only on the exposed portion of the metal contact and not depositing solder on the insulating layer;

maintaining remaining portions of the insulating layer surrounding the solder; and annealing the solder contact to form a solder ball contact having a diameter in a range of about 2.5 microns to no greater than 100 microns.

10.(Amended) The method of claim 9, wherein depositing solder comprises depositing at least one material selected from a group consisting of lead, tin and bismuth.

11.(Amended) A method of forming a solder ball contact, comprising:

forming a metal contact pad on a substrate;

forming an insulating layer on the metal contact pad;

removing a portion of the insulating layer to expose a portion of the metal contact pad, thereby forming an exposed portion of the metal contact pad, wherein the exposed portion of the metal contact pad has a diameter of approximately 2 microns; selectively depositing lead on the exposed portion of the metal contact pad, thereby forming a solder contact in which solder is selectively deposited only on the



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exposed portion of the metal contact and not on the insulating layer; and annealing the solder contact to form a solder ball contact without removing remaining portions of the insulating layer.

12. A method of forming a solder ball contact, comprising:

forming a metal contact pad on a substrate;

forming an insulating layer on the metal contact pad;

removing a portion of the insulating layer to expose a portion of the metal contact pad, thereby forming an exposed portion of the metal contact pad, the exposed portion having a predetermined diameter;

adsorbing reactants on the exposed portion of the metal contact pad;

reacting the reactants on the exposed portion of the metal contact pad, thereby forming a solder contact only on the exposed portion of the metal contact pad and not on the insulating layer;

annealing the solder contact to form a solder ball contact having a diameter in a range of about 2.5 microns to no greater than 100 microns; and

leaving remaining portions of the insulating layer as a passivation layer.

- 64. The method of claim 8 wherein annealing the solder contact further comprises annealing the solder contact to form a solder ball contact having a diameter of approximately 2.5 microns.
- 65. The method of claim 11 wherein annealing the solder contact further comprises annealing the solder contact to form a solder ball contact having a diameter of approximately 2.5 microns.
- 68. The method recited in claim 1 performed in the order recited.

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71.(Amended) A method of forming a solder ball contact, consisting essentially of:

forming a metal contact pad on a substrate;

forming an insulating layer on the metal contact pad;

removing a portion of the insulating layer to expose a portion of the metal contact pad, thereby forming an exposed portion of the metal contact pad, the exposed portion having a predetermined diameter;

depositing solder on the exposed portion of the metal contact pad using selective deposition, thereby forming a solder contact; and

annealing the solder contact to form a solder ball contact having a diameter in a range of about 2.5 microns to no greater than 100 microns.

